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- **Global Zone:** A zone where a server and a master device are connected via TCP/IP, and the master device and a slave device are connected via RS-485. The server performs the master role for the zone.
- **Grace:** Allowable time for time and attendance rules. For instance, if you set the work start time to 9:00 and the allowable time to 10 minutes, personnel who have arrived between 9:00 and 9:10 are not deemed to have been late for work.

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